

## TECHNICAL DATA SHEET

# SYNOCURE® 9206 S 65

Acrylic polyol

### PRODUCT APPLICATION DETAILS

SYNOCURE® 9206 S 65 is a medium solid hydroxy functional acrylic designed to crosslink at room temperature or forced air drying with aliphatic polyisocyanates.

SYNOCURE® 9206 S 65 is particularly recommended for all high performance industrial applications, clear coat or top coat for protective coating, general industry and car refinish colored top coat.

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C)	64 - 66 %	ISO 3251
Viscosity (25°C)	4500 - 7000 mPa.s	ISO 3219
Color	100 max Hazen	ISO 6271
Acid value	10 max mg KOH/g	ISO 2114

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Solvent	Solvesso 100: Butyl acetate (4:3)	-
Flash point	28 °C	ISO 3679
Density	1.01 g/ml	ISO 2811
Hydroxyl content	4.2 %	-
Hydroxyl equivalent weight	405	-

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS

#### Coatings & Inks

- Industrial Coating
  - Automotive - OEM
  - Automotive - Refinish
  - General Industry
  - Protective And Marine Coating

### PERFORMANCE BENEFITS

- Fast drying
- Good sprayability
- Excellent weather resistance

# SYNOCURE® 9206 S 65

## FORMULATION GUIDELINES

### RECOMMENDATIONS FOR USE

SYNOCURE® 9206 S 65 should be mixed with the selected polyisocyanate just prior to application. It is preferable to use stoichiometric ratios to obtain optimum performance.

The reaction ratio is calculated from the respective equivalent weight or hydroxyl and isocyanate content of the reactants.

The relationship is:

Hydroxyl Equivalent Weight =  $(17 \times 100) / \%OH$

Isocyanate Equivalent Weight =  $(42 \times 100) / \%NCO$

Using Tolonate™ HDT-LV2<sup>(1)</sup>, the recommended ratios would be:

- on solid resins: SYNOCURE® 9206 S 65/Tolonate™ HDT-LV2<sup>(1)</sup> = 405/183

- as supplied: SYNOCURE® 9206 S 65/Tolonate™ HDT-LV2<sup>(1)</sup> = 623/183

At normal temperatures, an addition of 0.02 - 0.05 % of catalyst (based on solid acrylic resin) is necessary to achieve a pot life around 1 to 3 hours. The catalyst used is dibutyl tin dilaurate.

Notes: <sup>(1)</sup> VENCOREX® Chemicals

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

SYNOCURE® 9206 S 65 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided.

In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

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